

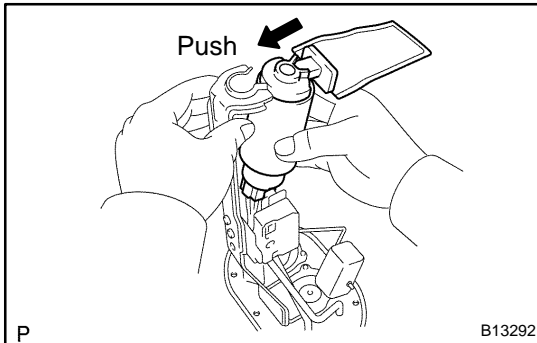
## INSTALLATION

### 1. INSTALL FUEL PUMP FILTER TO FUEL PUMP

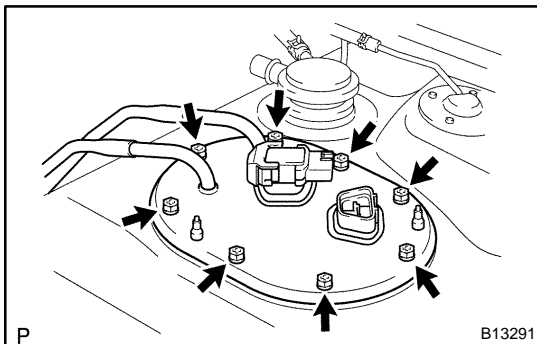
Install the pump filter with a new clip.

### 2. INSTALL FUEL PUMP TO FUEL PUMP BRACKET

- Install the rubber cushion to the fuel pump.
- Connect the fuel hose to the outlet port of the fuel pump.



- Install the fuel pump by pushing the lower side of the fuel pump.
- Install the lead wire to the fuel pump and connector of the fuel suction plate.



### 3. INSTALL FUEL PUMP AND SENDER GAUGE ASSEMBLY TO FUEL TANK

- Install a new gasket to the fuel suction plate.
- Insert the fuel pump and sender gauge assembly into the fuel tank.
- Install the fuel pump and sender gauge to the fuel tank with the 8 bolts.

**Torque: 3.5 N·m (35 kgf·cm, 31 in.-lbf)**

### 4. CONNECT FUEL MAIN TUBE AND RETURN TUBE TO FUEL TANK

### 5. CHECK FOR FUEL LEAKS (See page [SF-1](#) )

### 6. INSTALL FUEL TANK (See page [SF-25](#) )